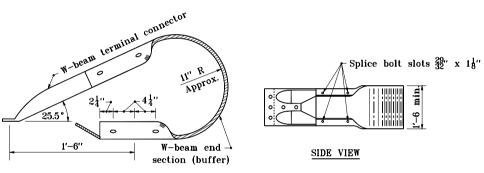
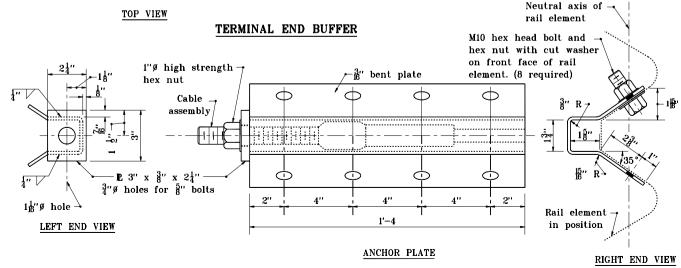


## W-BEAM END SECTION (BUFFER)



## **GENERAL NOTES**

- This sheet shall be used in conjuction with Standard Drawings E 601-CWGS-01, 02, 03, and 06.
- An alternate single piece having a similar dimensional shape to the terminal end buffer and mating with the W-beam guardrail may be used.
- The W-beam terminal connector shall be steel of 0.138 inch thickness (10 gauge).
- 4. If the W-beam terminal connector is lapped on the outside of the guardrail, a galvanized 1" I.D. 2" O.D., 0.134" thick, narrow plain washer shall be placed under the splice bolt heads.
- 5. Attach the W-beam to the steel pipe with a  $\S''$  diameter x  $1_4^{4''}$  length button head bolt with no washer. No connection to the post is required.
- Nuts for the anchor cable assembly shall be hand tightened, plus one complete turn at the anchor plate end. All other nuts shall be torqured to 50 ft.-lbs.



INDIANA DEPARTMENT OF TRANSPORTATION
CURVED W-BEAM
GUARDRAIL SYSTEM

APRIL 1996

ESIGN STANDARDS ENGINEER



ORIGINALLY APPROVED